SUPPORT FOR THE AMENDMENT

Support for claim 8 is found on page 7, lines 7-8 of the specification. Support for claims 9-11 is found on page 7, lines 12-19 of the specification. Support for claim 12 is found on page 7, lines 8-10 of the specification. Support for claim 13 is found on page 8, lines 4-5 of the specification. No new matter would be added to this application by entry of this amendment.

Upon entry of this amendment, claims 1-13 will now be active in this application.

REQUEST FOR RECONSIDERATION

The claimed invention is directed to a modified diene- α -olefin copolymer and a method for producing same.

Non-polar polyolefin and rubber components can be difficult to adhere to polar polymers. Modification with a polar compound may provide a polymer with high industrial value. However, durability of such modified polymers has not always been satisfactory.

Accordingly, modified diene polymers are sought.

The claimed invention addresses this problem by providing a modified diene- α -olefin copolymer wherein terminal hydroxyl groups are modified with unsaturated carboxylic acids (H₂C=C(R⁵)-CO₂-) providing polymerizable unsaturated carboxylic ester groups on the copolymer. Such a copolymer has been found to have good compatibility and adhesiveness. Such a copolymer is nowhere disclosed or suggested in the cited reference of record.

The rejection of claims 1-7 under 35 U.S.C. § 102(b) over <u>Selley</u>, U.S. 4,041,104 is respectfully traversed.

<u>Selley</u> fails to disclose or suggest a modified copolymer having unsaturated carboxylic ester groups ($H_2C=C(R^5)-CO_2$ -) in at least a part of the ends.

Selley describes a high impact corrosion resistant polymer obtained by **reacting** a molar **excess** of organic diisocyanate with a hydroxyl terminated polydiene and subsequently reacting the product thereof with a hydroxy alkyl acrylate (see Abstract).

$$OCN-NCO + HO - (diene)_n - OH$$

$$OCN - HN(CO)O - (diene)_n - O(CO)NH - NCO$$

$$HO-R-O-CO-CH=CH_2$$

$$CH_2=CHCO_2R - OCONH - HN(CO)O-(diene)_n - O(CO)NH - NHCOO - RO(CO)CH=CH_2$$

Accordingly, in a first step, hydroxy-terminated diene is reacted with a molar excess of diisocyanate (col. 2, lines 20-23), such that a urethane bond is formed between the diisocyanate and the hydroxy groups of the hydroxy terminated diene. Thereafter, the hydroxyl group of a hydroxy alkyl acrylate is reacted with an isocyanate group, providing a urethane linkage between the polydiene and the hydroxyalkyl acrylate. Thus, the hydroxyalkyl acrylate of Selley is not directly bound to hydroxyl groups of a diene-α-olefin copolymer, but rather is bound through urethane linkages of an organic diisocyanate.

In contrast, the claimed invention is directed to a diene- α -olefin copolymer in which acrylic ester groups are found in at least a part of the ends of the copolymer which are **directly linked** to the diene monomer unit or α -olefin unit.

$$R^{1} - CH - CH = CH - CH_{2} - CH_{2} - CH_{2} - CH_{3} - CH_{2} - CH_{2} - CH_{2} - CH_{3} - CH_{2} - CH_{4} - CH_{2} - CH_{2} - CH_{4} - CH_{2} - CH_{4} - CH_{2} - CH_{4} - CH_{4$$

Applicants note, that the structure of formula (I) has the groups R^1 and R^2 directly bound to either diene or α -olefin monomer components of the copolymer. As the cited reference fails to disclose or suggest such linkage of acrylate ester groups to a diene- α -olefin copolymer, the claimed invention is clearly neither anticipated nor rendered obvious by the reference.

Applicants further note, that the hydroxyalkyl acrylates of <u>Selley</u> react with isocyanate groups through the hydroxyl group, the only reactive nucleophilic group of a hydroxyalkyl acrylate and accordingly the final structure of <u>Selley</u> is terminated with a terminal acrylic ester in which the ester group is not directly linked to the hydroxyl groups of a diene- α -olefin copolymer, but rather through a group R.

In contrast, the claimed invention is directed to a modified diene- α -olefin copolymer in which the acrylic ester group is directly linked through an ester linkage to the hydroxyl group of a diene- α -olefin copolymer.

As the cited references fails to disclose or suggest an ester linkage of the acrylate to hydroxyl groups of a diene-α-olefin copolymer, the claimed invention is clearly not rendered obvious from the reference and accordingly withdrawal of the objections under 35 U.S.C. § 102(b) is respectfully requested.

Applicants submit that this application is now in condition for allowance and an early notification of such action is earnestly solicited.

Respectfully submitted,

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